

Call 800-350-9313 with any questions that you might have.

RESEALING THE TOP PISTON BAR

You do not have to remove the tables when resealing the top piston bar.

- 1) Turn the cutter back on and extend the teeth and using a wooden board, shove the teeth back into the jaw, but **DO NOT LOCK THEM. TURN OFF MACHINE.**
- 2) Remove all the $\frac{3}{4}$ -10 Socket Head Cap Screws EXCEPT FOR ONE IN THE MIDDLE, which secure the top tooth bar to the top piston bar. You should not have to remove the teeth. These bolts are tight and a large breaker bar may be required.
- 3) Set four 4 x 4 pieces about 3' – 4' long from the outbound table to the inbound table for the top tooth bar to rest on, two on each side. These will hold the top tooth bar.
- 4) Lower the top jaw until the tooth bar rests on the 4 x 4's. Take out the last $\frac{3}{4}$ -10 socket head cap screw, and raise the top jaw again.
- 5) Follow instructions 5 through 8 in the instructions above on the bottom piston bar.
- 6) When done with the piston bar, reverse the procedures above the reattach the top tooth bar. The socket head cap screws are torqued to 220 ft/lbs.